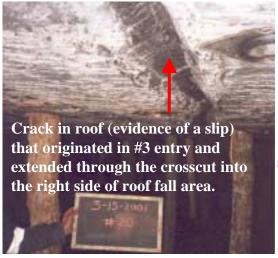


ROOF FALL SAFETY ALERT LOOK UP AND LIVE



Roof rock (slip) that fell and - struck the foreman.



Roof fall accidents are a major cause of serious injuries and death in underground coal mines. A section foreman received fatal injuries in a roof fall while operating a battery scoop six feet inby permanent roof supports. (photos above)

REMEMBER: Never travel under unsupported roof and use extreme caution when approaching the last row of permanent roof support.

Precautions on Roof Bolting

- > Constantly make roof and rib examinations while bolting
- Maintain proper roof bolter machine positioning
- Follow your approved roof control plan during bolt installation
- Maintain and install ATRS firmly against the mine roof
- Maintain and observe reflective devices for unsupported working places

Precautions for Miner Operators

- > Observe low brows and offsets when repositioning equipment
- ➤ Conduct proper roof and rib examinations
- Follow approved roof control plan on cut depths and widths
- ➤ Report dislodged roof support for replacement

General Roof and Rib Safety Precautions

- > Never travel inby or under unsupported roof
- Replace all loose or dislodged roof support promptly
- Maintain good communications between equipment operators
- > Stop, look and listen in all areas where you are working

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ACCIDENT REDUCTION PROGRAM

